



Urząd Dozoru Technicznego
Jednostka Notyfikowana UDT-CERT Nr 1433

CERTIFICATE OF CONFORMITY
OF THE FACTORY PRODUCTION CONTROL

No. 1433-CPR-0104

In compliance with Regulation (UE) No 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction products:

Structural metallic products and ancillaries.
Steel structural components in execution classes: EXC1, EXC2
acc. to PN-EN 1090-2+A1:2012 IDT EN 1090-2:2008+A1:2011,
methods 1, 3a acc. to Annex A
to PN-EN 1090-1+A1:2012 IDT EN 1090-1:2009+A1:2011

placed on the market under the name or trade mark of:

Zakład Techniki Próżniowej TEPRO S.A.
ul. Przemysłowa 5
75-216 Koszalin

and produced in the manufacturing plant:

Zakład Techniki Próżniowej TEPRO S.A.
ul. Przemysłowa 5
75-216 Koszalin.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard

PN-EN 1090-1+A1:2012 IDT EN 1090-1:2009+A1:2011

under system 2+ are applied and that

the factory production control is assessed to be in conformity
with the applicable requirements.

This certificate was first issued on 01.12.2015 and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified product certification body.

The scope and conditions for issuing this certificate are set out in the Annex.

Director of Certification and Conformity
Assessment Department

Michał Karolak



Warszawa, 01.12.2015

URZĄD DOZORU TECHNICZNEGO

ANNEX TO THE CERTIFICATE OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL -WELDING CERTIFICATE-

No. 1433-CPR-0104

Edition I of 01.12.2015

1. Type of construction products:

Structural metallic products and ancillaries.

Steel structural components in execution classes: EXC1, EXC2 according to PN-EN 1090-2+A1:2012, methods 1, 3a acc. to Annex A to PN-EN 1090-1+A1:2012.

2. Manufacturing plant:

Zakład Techniki Próżniowej TEPRO S.A.
ul. Przemysłowa 5
75-216 Koszalin

3. Reference technical specifications:

PN-EN 1090-1+A1:2012

Execution of steel structures and aluminium structures - Part 1:
Requirements for conformity assessment of structural components.

PN-EN 1090-2+A1:2012

Execution of steel structures and aluminium structures - Part 2:
Technical requirements for steel structures.

4. Qualification of the factory:

Personnel responsible for Factory Production Control:
Tomasz Skrzypczak

Personnel responsible for the welding coordination according to PN-EN ISO 14731:2008:
Maria Cichocka

Welding processes according to PN-EN ISO 4063:2011:

135: MAG welding with solid wire electrode,

141: TIG welding with solid filler material (wire/rod).

Parent materials according to the specification:

Material	Material group according to ISO/TR 15608	Material specifications
Carbon steels: S235 to S355	1.1 1.2 1.4	PN-EN 10025-2, PN-EN 10025-3 PN-EN 10025-4, PN-EN 10025-5 PN-EN 10149-2, PN-EN 10149-3 PN-EN 10210-1, PN-EN 10219-1
Carbon steels: S420 to S690	1.3 2.1 3.1	PN-EN 10025-3, PN-EN 10025-4 PN-EN 10025-6 PN-EN 10149-2, PN-EN 10149-3 PN-EN 10210-1, PN-EN 10219-1
Austenitic stainless steels	8.1	PN-EN 10088-2, PN-EN 10088-3 PN-EN 10296-2, PN-EN 10297-2

5. Provisions concerning the continuous surveillance of the factory production control are set out in the Agreement No. 58616/CERT/2015 of 10.11.2015 on the factory production control certification.
6. The certificate becomes invalid if the obligations resulting from the Agreement No. 58616/CERT//2015 of 10.11.2015 on the factory production control certification are not met.

Director of Certification and Conformity
Assessment Department



Michał Karolak